

Garant**Indexable insert for turning CCMT 120408, for finish machining, Grade: HB7130-2**

Order data

Order number	260066 HB7130-2
GTIN	4067263290902
Item class	21G

Technical description

Corner radius	0.8 mm
Cutting depth a_p	0.2 - 2.5 mm
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Chip breaker	VS
Coating	coated
Cutting speed v_c main application	80 - 270 m/min
Main application	M
Tolerance	M
Feed f	0.1 - 0.3 mm/rev.

Tool material	Carbide
Grade	HB7130-2
ISO code indexable insert	CCMT 120408
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning